TGS-310 [illegible]

不锈钢用氩弧焊[illegible]

[illegible]

GB/T 29713 S316 [illegible]

[illegible] 织，焊接作业性和焊缝机械性能皆优，因含 [illegible]

[illegible]

控制[illegible]要适当，通常焊接电流在100-200A时，气体流[illegible] [illegible]A [illegible]体流量约12-15L/m[illegible]。

[illegible]择集气罩杯及[illegible]电极的恰当伸[illegible]长度 [illegible]

[illegible]裂纹和微裂纹，务必将焊接热输入及道间温度控[illegible]

[illegible]摆幅。

熔[illegible]

[illegible]	C	Mn	Si	P	S	Cr	Ni	Mo	Cu
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]