[illegible] MIG-32

熔敷金属化学成份(wt%)

[illegible]	Si	Cu	Ni	Al	Ti	其[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	1.5	2.0-3.5	0.50	[illegible]
0.15[illegible]	1.0[illegible]	1.0[illegible]	-	-	0.70[illegible]	[illegible]	92.00min	1.5	2.0-3.5	-

	C	Mn	Fe	P	S
A[illegible]标准	0.10	2.5-3.5	3.[illegible]	[illegible]	[illegible]

熔敷金属机械性能

	屈服强度 MPa	[illegible]MPa	延伸率 %	冲击值 J
AWS标准	-	-	-	-
GB/T标准	-	-	-	-
[illegible]	[illegible]	520	37	28[illegible] -196

适用焊接位置

焊接电流极性：DCEN(DC-)

1.0	1.2
00-200	160-250