低温钢用药芯焊丝

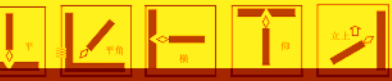
行全位置半自动及全自

X-R

	C	Mn	Si	P	S	Ni	Cr	Mo	V
AWS标准	0.12	[illegible]	0.80	0.030	[illegible]	[illegible]	[illegible]	-	-
GB/T标准	0.12	1.75	0.80	0.030	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

330	600	24	154/-30℃, 130/-40℃	AW	例 值

焊接位置



适用